

| STEEL BILLET PRODUCTION |                    |                           |                            |                            |
|-------------------------|--------------------|---------------------------|----------------------------|----------------------------|
| DIMENSIONS (mm x mm)    | UNIT WEIGHT (kg/m) | MIN. CASTING SPEED (m/min | MAX. CASTING SPEED (m/min) | AVG. CASTING SPEED (m/min) |
| 130x130                 | 13.067             | 15                        | 55                         | 35                         |
| 140x140                 | 15150              | 17                        | 45                         | 31                         |
| 150X150                 | 17400              | 17                        | 45                         | 31                         |
| 160X160                 | 19800              | 17                        | 4                          | 29                         |
| 180X180                 | 25050              | 17                        | 35                         | 26                         |
| 200X200                 | 30925              | 17                        | 3                          | 24                         |
| LENGTH                  | 6000 - 13000 mm    |                           |                            |                            |