

STEEL BILLET PRODUCTION				
DIMENSIONS (mm x mm)	UNIT WEIGHT (kg/m)	MIN. CASTING SPEED (m/dk)	MAX. CASTING SPEED (m/dk)	AVG. CASTING SPEED (m/dk)
130x130	13.067	15	55	35
140x140	15.150	17	45	31
150X150	17.400	17	45	31
160X160	19.800	17	4	29
180X180	25.050	17	35	26
200X200	30.925	17	3	24
LENGTH	6000 - 13000 mm			