

STEEL BILLET PRODUCTION				
DIMENSIONS (mm x mm)	UNIT WEIGHT (kg/m)	MIN. CASTING SPEED (m/min	MAX. CASTING SPEED (m/min)	AVG. CASTING SPEED (m/min)
130x130	130.67	1.5	5.5	3.5
140x140	151.50	1.7	4.5	3.1
150X150	174.00	1.7	4.5	3.1
160X160	198.00	1.7	4	2.9
180X180	250.50	1.7	3.5	2.6
200X200	309.25	1.7	3	2.4
LENGTH	6000 - 13000 mm			